



ASSEMBLY INSTRUCTIONS

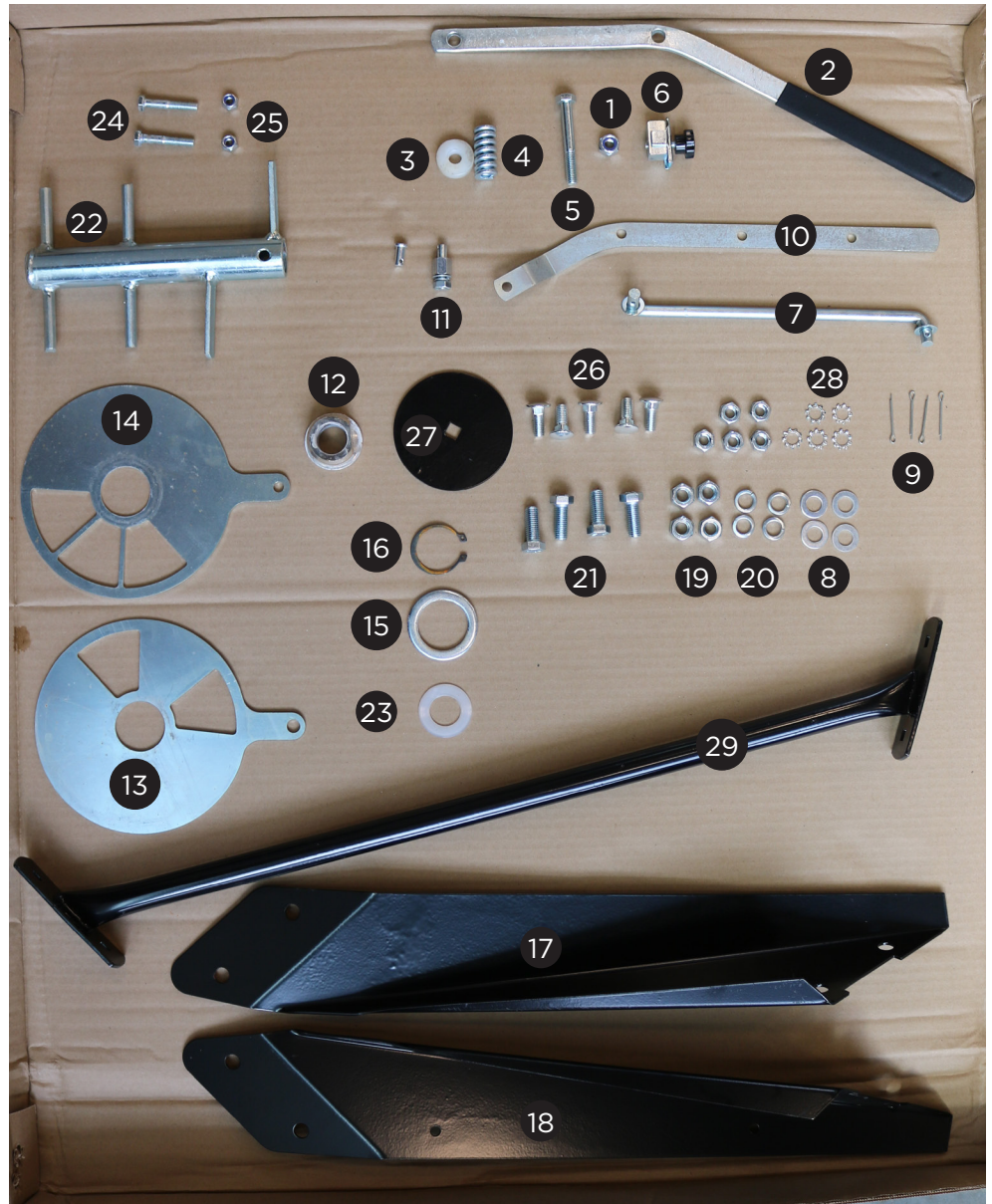
FOR MODELS:

- BE-PFS250G
- BE-PFS400G
- BE-PFS500G

PURCHASE DATE	MODEL NO.	SERIAL NUMBER
DEALER		

Hardware

1. 1x Lock Nut M10
2. 1x Adjustment Lever
3. 1x Nylon Washer
4. 1x Pressure Spring
5. 1x Hex Head Bolt M10x70
6. 1x Indicator
7. 1x Flow Adjustment Rod
8. 4x Flat Washer 10mm
9. 4x Hair Pin
10. 1x Rod Selector
11. 1x Pin Connector
12. 1x Retainer Bushing
13. 1x Seed Disc
14. 1x Distribution Disc
15. 1x Flat Washer 32mm
16. 1x Snap Ring Ø38
17. 1x Brace Left
18. 1x Brace Right
19. 4x Hex Nut M10
20. 4x Lock Washer 10mm
21. 4x Hex Head Bolt M10x30
22. 1x Agitator
23. 1x Nylon Washer
24. 2x Hex Head Bolt M8x45
25. 2x Lock Nut M8
26. 5x Bolt Carridge M10x25
27. 1x Flat Washer 10.5mm
28. 5x Washer Lock 10mm
29. 1x Hopper Reinforcement Bar



Hopper



Frame



Installing Adjustment Lever

Parts Required:

1. Lock Nut M10
2. Adjustment Lever
3. Nylon Washer
4. Pressure Spring
5. Hex Head Bolt M10x70
6. Indicator
7. Flow Adjustment Rod
8. Flat Washer 10mm
9. Hair Pin
10. Rod Selector
11. Pin Connector

Install Adjustment Lever in Frame as shown in Figure 1.

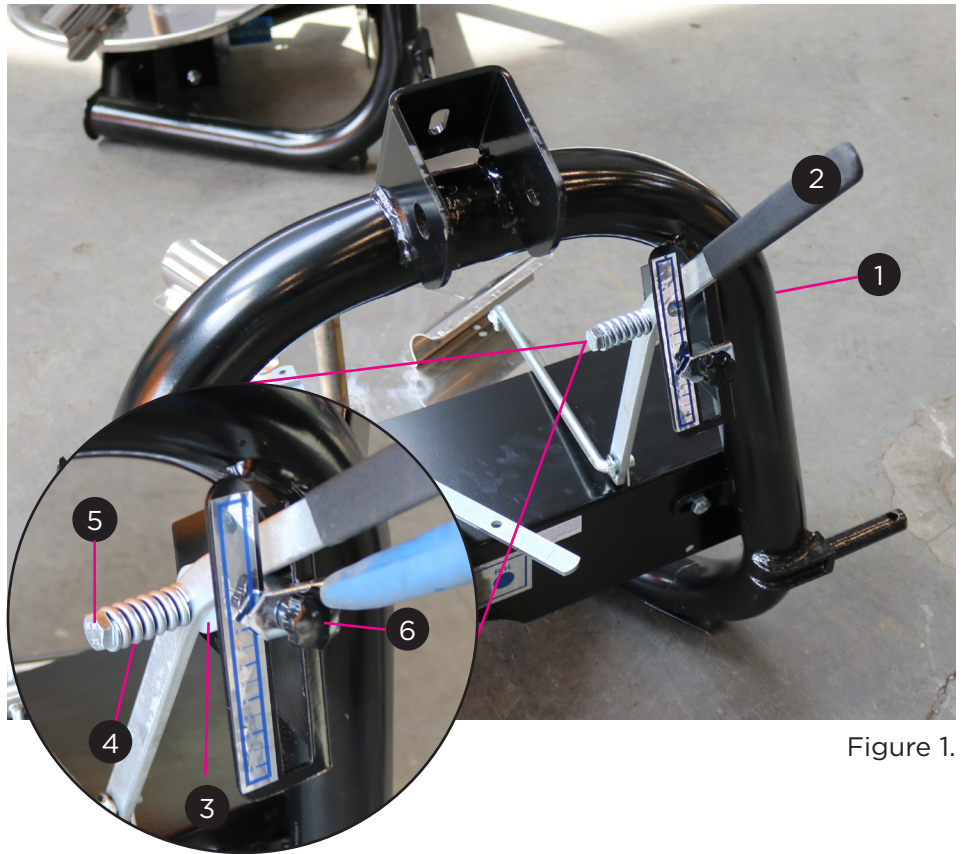


Figure 1.

Attach Flow Adjustment Rod to Lever, insert Washer and secure with Hair Pin. (Figure 2.)

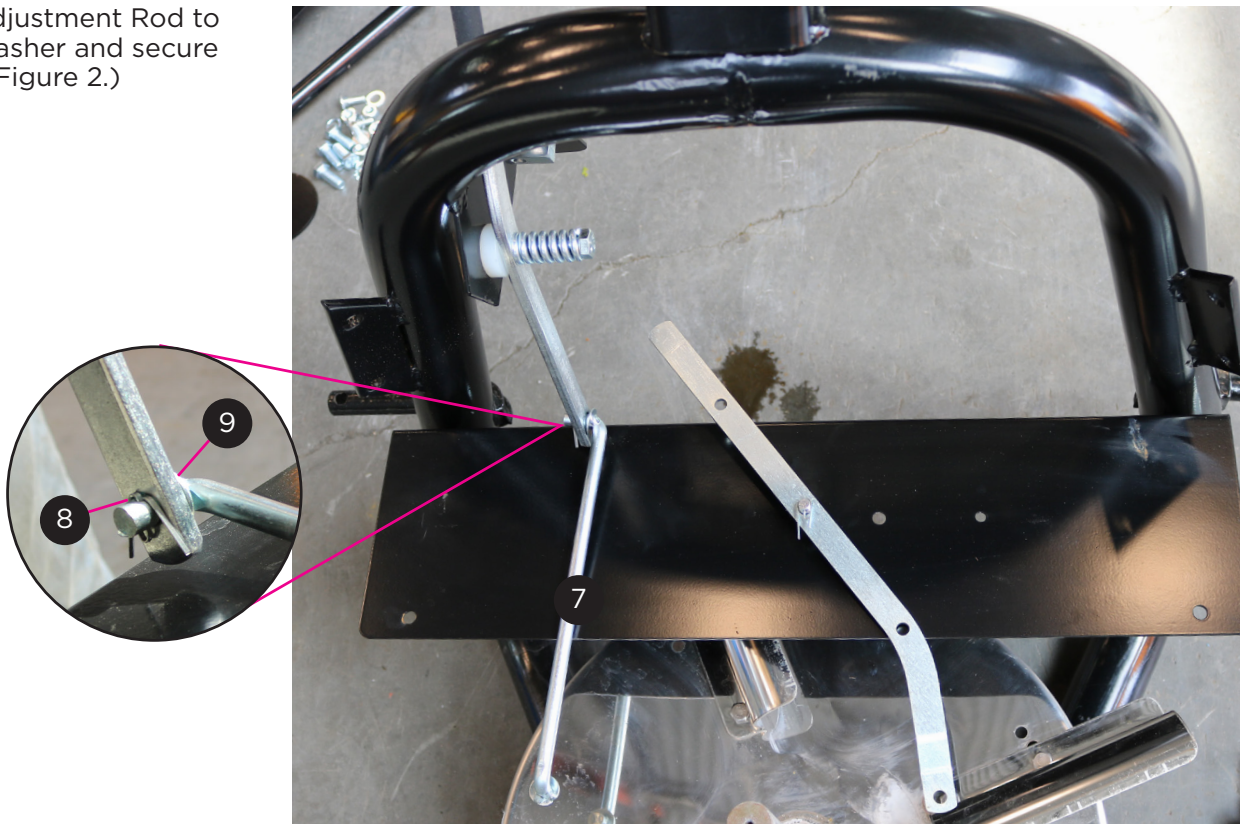


Figure 2.

Attach Rod Selector to Frame next to Flow Adjustment Rod. Secure with Pin Connector and Hair Pin. (Figure 3.)

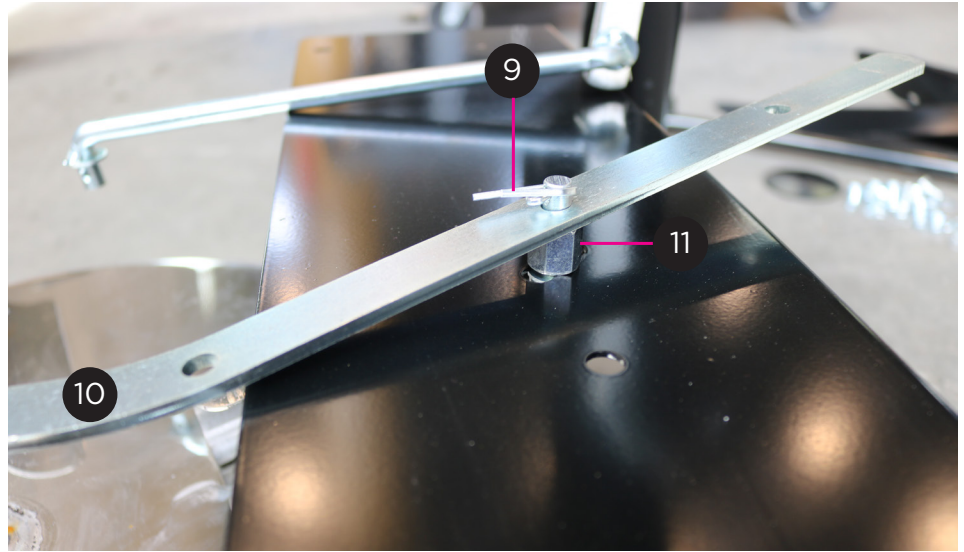


Figure 3.

Installing Braces

Parts Required:

- 8. Flat Washer 10mm
- 17. Brace Left
- 18. Brace Right
- 19. Hex Nut M10
- 20. Lock Washer 10mm
- 21. Hex Head Bolt M10x30

Secure Braces in Frame with Bolts as shown in Figure 4.

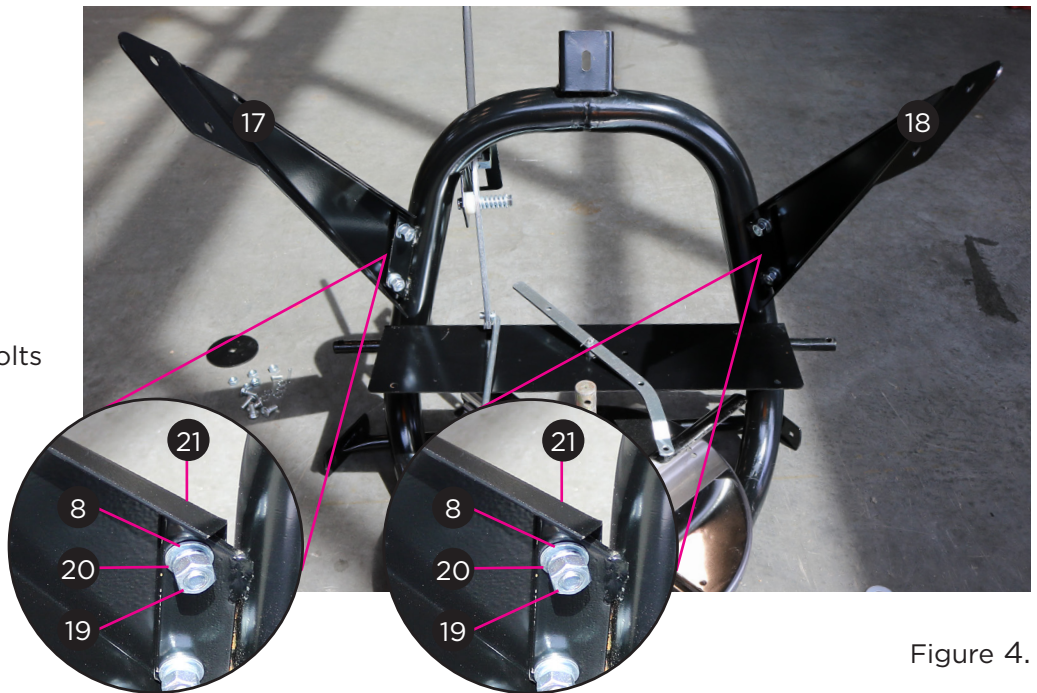


Figure 4.

Placing Hopper

Parts Required:

- 9. Hair Pin
 - 12. Retainer Bushing
 - 13. Seed Disc
 - 14. Distribution Disc
 - 15. Flat Washer 32mm
 - 16. Snap Ring Ø38
- Hopper

Place Retainer Bushing in Hopper and secure firmly. (Figure 5)

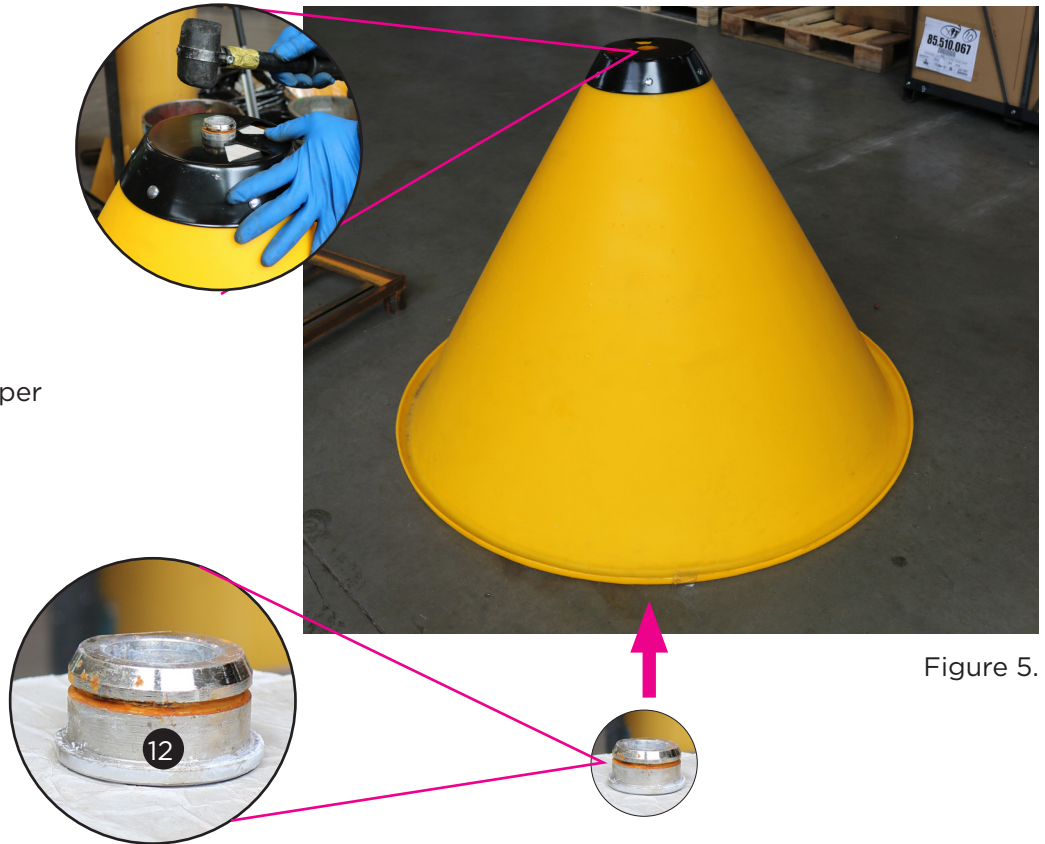


Figure 5.

Place Seed Disc and Distribution Disc over the Hopper as shown in Figure 6.

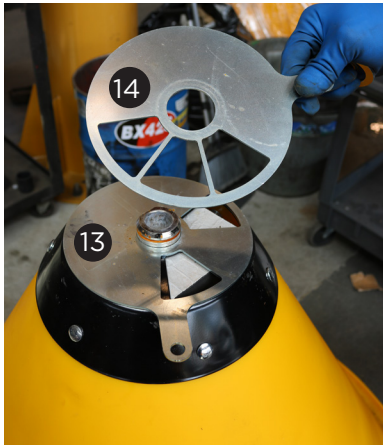


Figure 6.

Place Flat Washer and secure with Snap Ring. (Figure 7.)

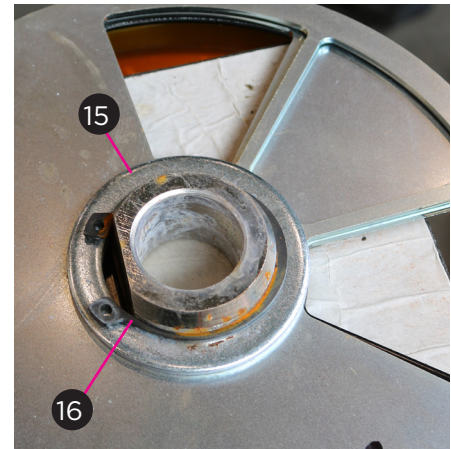


Figure 7.

Using pieces of wood (not included), create a base leveled at the same height as the Guard for easy installation. (Figure 8.)

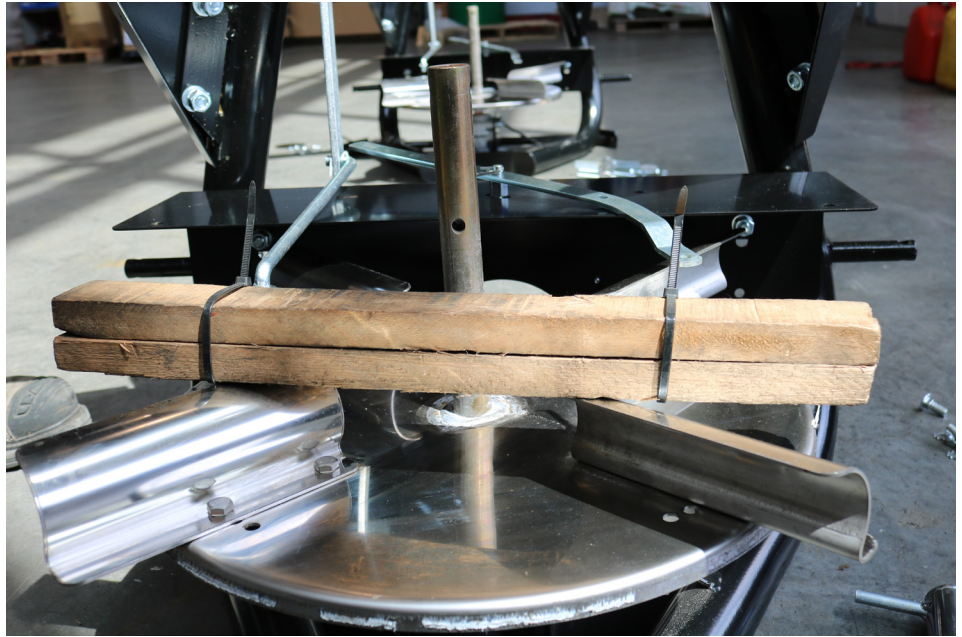


Figure 8.

Direction

Note position of hopper openings in relation to the front of the spreader. Figure 9.

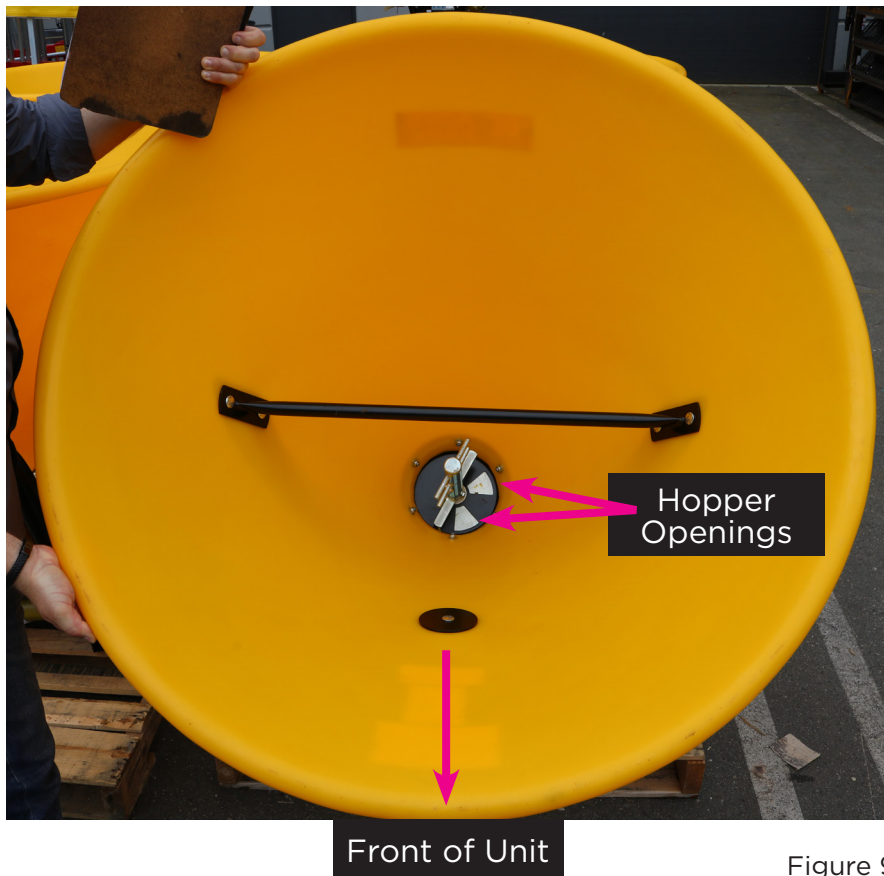


Figure 9.

Place Hopper over Frame.
(Figure 10.)



Figure 9.

Connect Rod Selector to Seed
Disc, secure with Hair Pin. (Figure
11.)

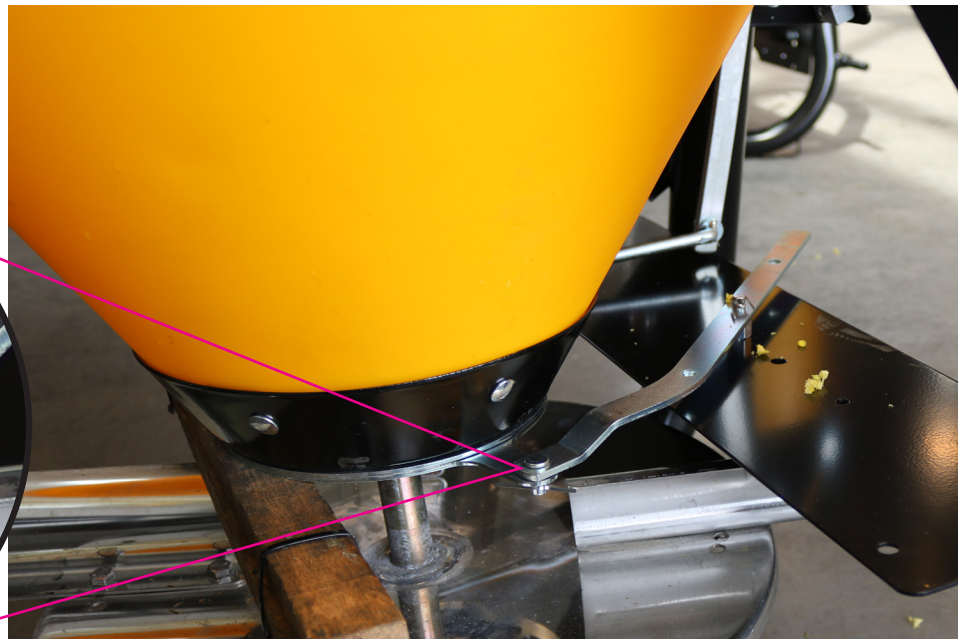
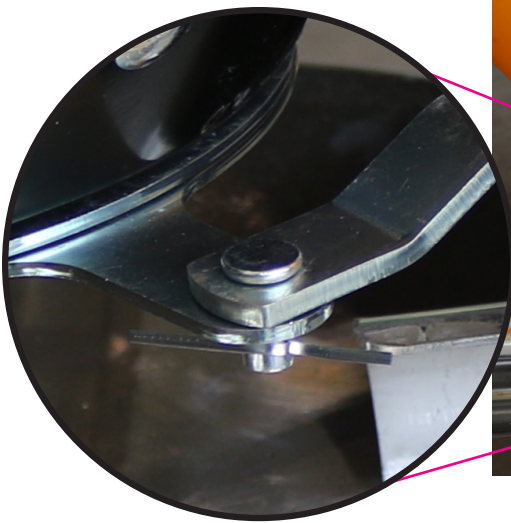


Figure 11.

Connect Flow Adjustment Rod to Distribution Disc. Secure with Hair Pin. (Figure 12.)

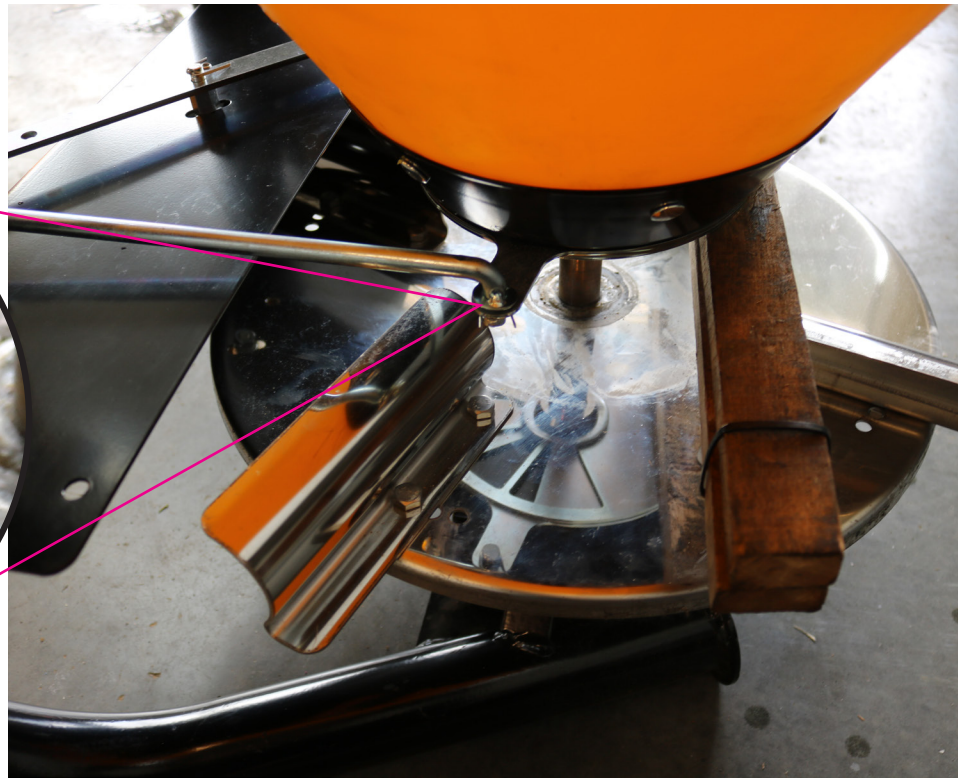
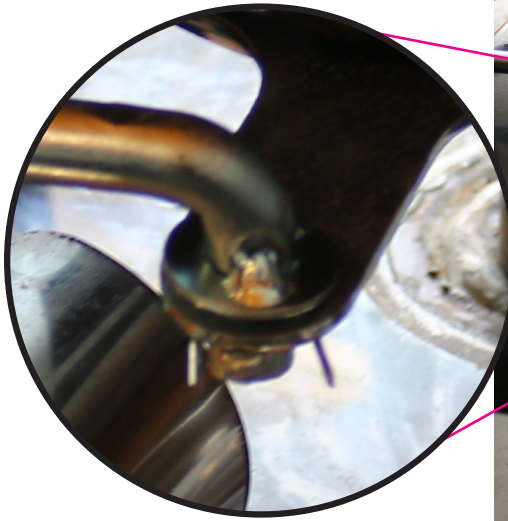


Figure 12.

Installing Agitator

Parts Required:

- 22. Agitator
- 23. Nylon Washer
- 24. Hex Head Bolt M8x45
- 25. Lock Nut M8

Install Agitator in Hopper and secure with Bolt and Lock Nuts as shown in Figure 13.

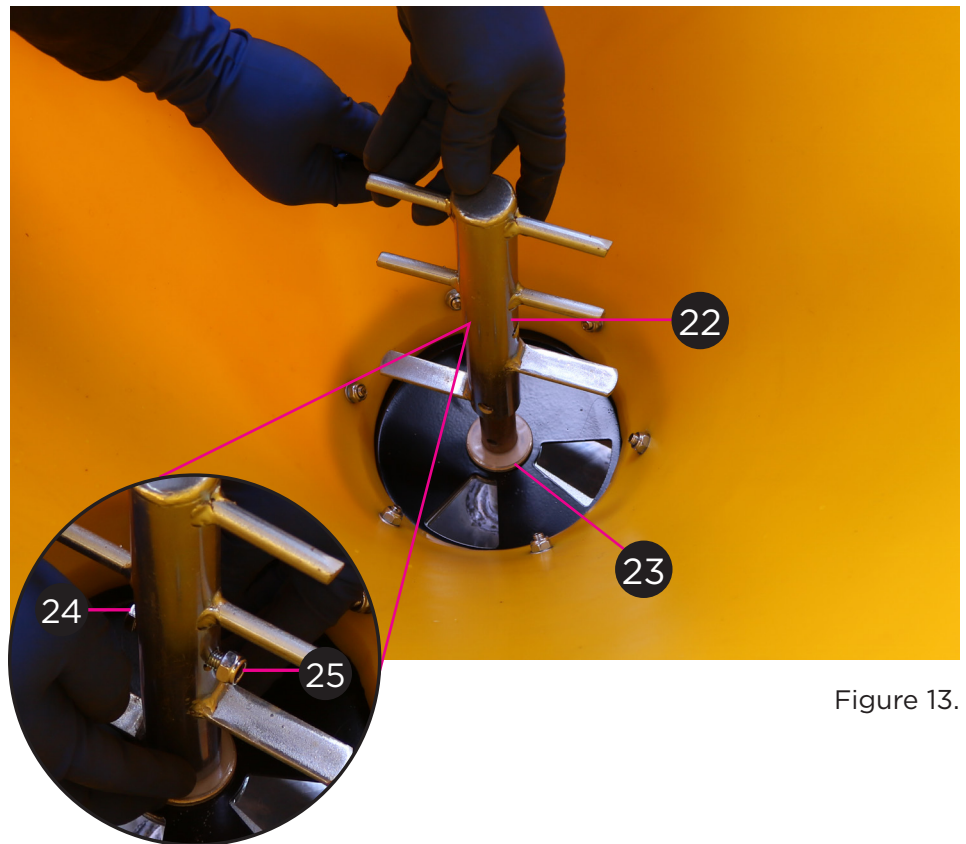


Figure 13.

Securing the Hopper

Parts Required:

- 19. Hex Nut M10
- 26. Bolt Carriage M10x25
- 27. Flat Washer 10.5mm
- 28. Lock Washer

Level Hopper and drill 5 orifices to attach the Frame and Braces according to Figures 14 and 17.

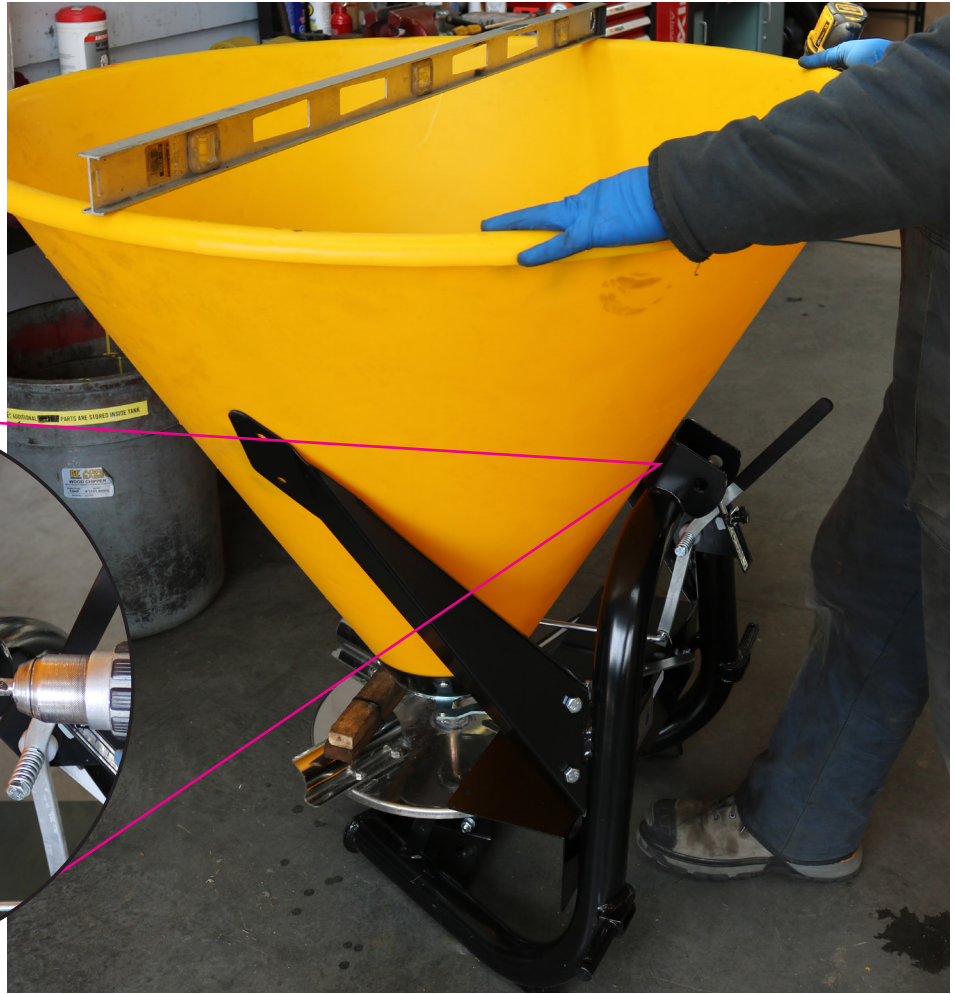


Figure 14.

Secure the Hopper with the hardware as shown in Figure 15.

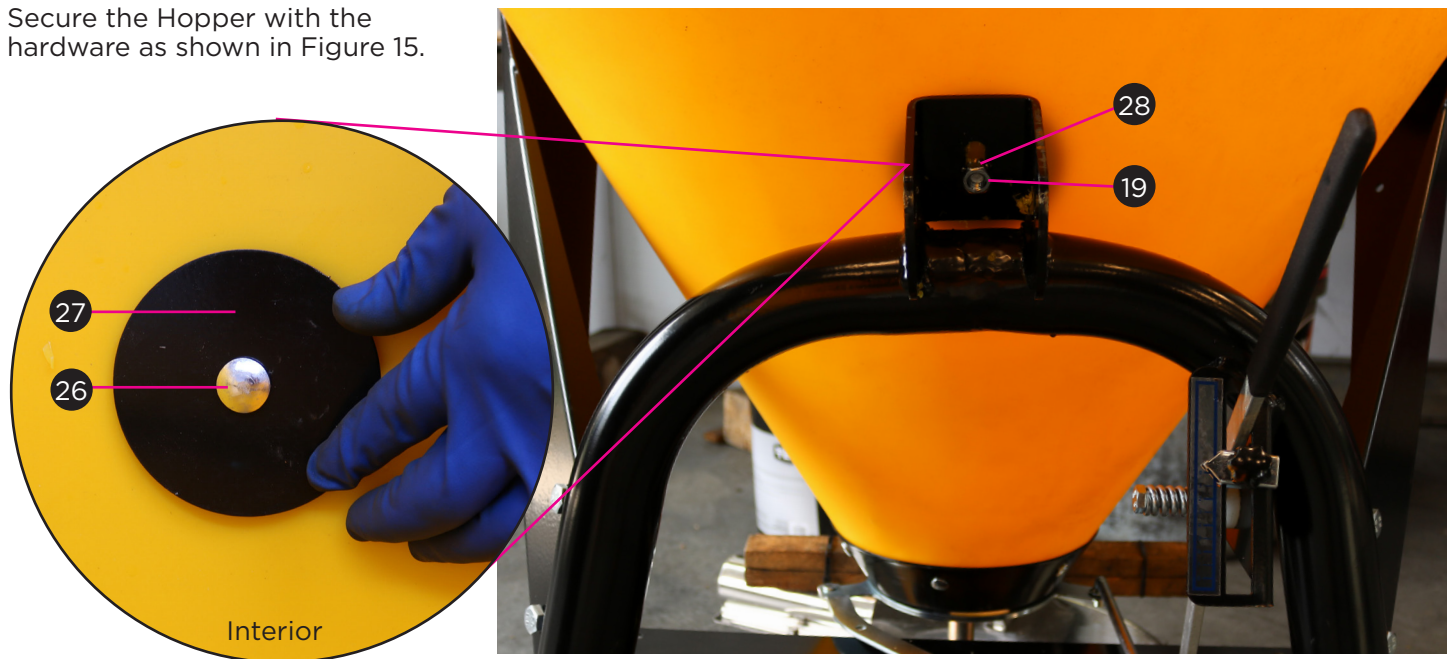


Figure 15.

The base is made of wood can be removed.

Drill the remaining 4 holes in both sides of the Hopper according to Braces. Secure with hardware to Hopper Reinforcement Bar. (See Figures 16 and 17.)

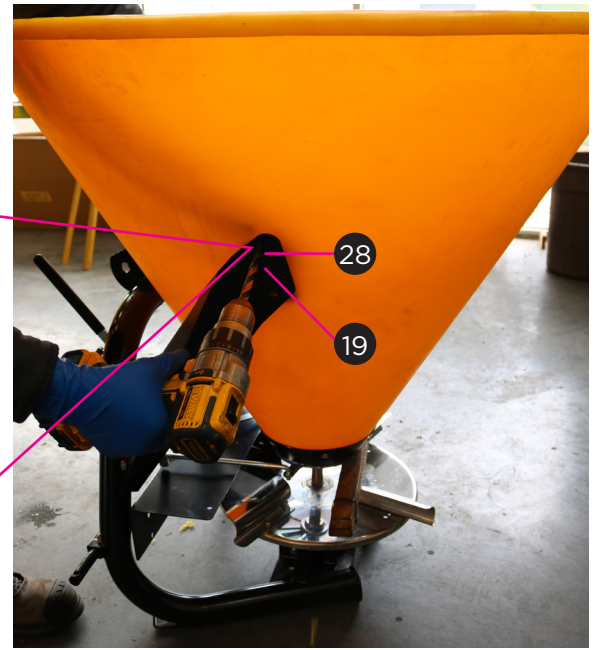
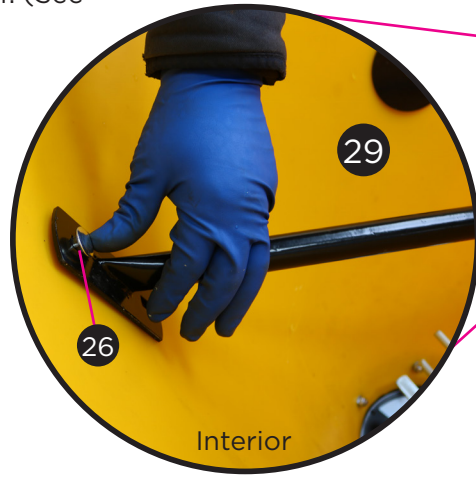


Figure 16.

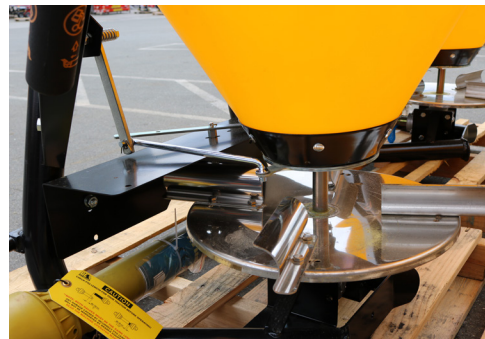


View from the interior of the hopper.
Figure 17.

PROPER COMPLETE ASSEMBLY



LEFT



RIGHT



FLOW ADJUSTMENT



BRABEREQ.COM
WGSALES@BRABEREQ.COM

PHONE: 604-850-7770
FAX: 604-850-7774
TOLL FREE PHONE: 1-877-588-3311
TOLL FREE FAX: 1-800-665-7334